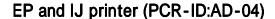
Product Environmental Aspects Declaration





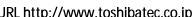
No. AD-14-E368

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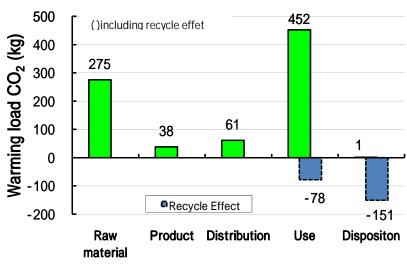
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STUDIO 357

Maximum Paper Size: LD Duplex copying: Standard

The number of copies when used for 5 years is 735,000.

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Consumption and discharge in a life cycle	All the stage sum totals
Global Warming(CO ₂ equivalent)	827(598)kg
Acidification(SO ₂ equivqlent)	1.2(0.8)kg
Energy resources(crude oil equivalent)	16,400(12,300)MJ



- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.
- 3. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

[Supplemental environmental information]

- · Certified to the international ENERGY STAR Program V2.0
- · Manufactured at ISO14001 certified factories
- · Plastic housing: halogenated flame retardantsl are free

PCR review was conducted by: PCR Deliberation Committee, January 01,2008, Name of reprentative: Youji Uchiyama, University of Tsukuba, Graduate School

Independent verification of the declaration and data, according to ISO14025 internal external

Third party verifier: Toshifumi Nakai *

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

^{*} In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written The EcoLeaf is an environmental labeling program that belongs to the ISO-Type

Product Environmental Information Data Sheet (PEIDS)

F-02B-03 Document control no. TOSHIBA TEC CORPORATION Product vendor EcoLeaf registration no. AD-14-E368

Unit Function DB version Characterization Factor DB version V2.1



PCR name	EP and IJ Printer		Product type		TOSHIBA MFP e-STUDIO357				
PCR ID	AD-04	AD-04 Product weight (kg)		Package (kg) 17.5		Weight total (kg)	77.3		
	Life Cycle Stage	Produ	uction				D " '		
In/Out items	Unit	Raw material	Product	Distribution	Use	Disposition	Recycle effect		

_	_		Life Cycle Stage		Prod	uction				5
In/O	ut iter	ns		Unit	Raw material	Product	Distribution	Use	Disposition	Recycle effect
Eno	rav. ('anaumntia	,	MJ	4.77E+03	7.21E+02	8.20E+02	1.00E+04	1.43E+01	-4.04E+03
Ene	igy C	onsumptio	1	Mcal	1.14E+03	1.72E+02	1.96E+02	2.40E+03	3.41E+00	-9.64E+02
			Coal	kg	4.04E+01	4.82E+00	1.92E-03	5.44E+01	6.00E-04	-4.40E+01
		Enorm	Crude oil (for fuel)	kg	4.59E+01	5.51E+00	1.79E+01	7.81E+01	3.11E-01	-3.14E+01
		Energy	LNG	kg	3.66E+00	2.88E+00	2.77E-01	2.50E+01	5.08E-03	-4.00E+00
			Uranium ore	kg	2.42E-04	3.26E-04	1.30E-07	2.80E-03	4.05E-08	-1.53E-04
			Crude oil (for material)	kg	1.68E+01	0	0	7.35E+00	0	-2.19E+01
			Iron ore	kg	2.11E+01	Ö	Ö	6.01E+00	Ö	-3.75E+01
			Cu ore	kg	8.76E-01	Ö	Ŏ	0	Ö	-5.52E-01
			Al ore	kg	4.60E-01	Ö	Ŏ	1.29E+00	Ö	-1.61E+00
	tion t	Φ	Ni ore	kg	7.32E-01	Ŏ	Ŏ	9.32E-01	Ö	-1.66E+00
	m b	Exhaustible resources	Cr ore	kg	1.00E+00	Ŏ	Ŏ	1.26E+00	Ŏ	-2.27E+00
	onst	son	Mn ore	kg	2.76E-01	Ŏ	Ŏ	1.82E-01	Ŏ	-2.67E-01
	e Cc	ж e	Pb ore	kg	8.77E-02	Ŏ	Ŏ	0	Ŏ	-4.49E-02
	ourc the	Materia	Sn ore	kg	0	Ŏ	Ŏ	ŏ	Ŏ	0
	Resource Consumption from the environment		Zn ore	kg	8.64E-01	ŏ	ŏ	ŏ	ŏ	-4.41E-01
			Au ore	kg	0	Ŏ	Ŏ	Ŏ	Ö	0
			Ag ore	kg	Ŏ	Ŏ	Ŏ	Ŏ	Ŏ	Ö
			silicasand	kg	2.81E+00	Ö	Ŏ	6.05E-02	Ö	-1.62E+00
s,			NaCl	kg	6.30E+00	2.51E-04	Ŏ	1.97E-01	1.39E-04	-4.31E+00
Inventory analyses			limestone	kg	7.69E+00	0	Ŏ	1.21E+00	0	-6.52E+00
anal			soda ash	kg	2.48E-01	Ö	Ŏ	0	Ŏ	-1.47E-01
ory a		Renewable	wood	kg	3.65E+01	Ö	ő	2.77E+01	ŏ	-6.43E+01
/ent		resources	water	kg	1.59E+04	3.74E+03	1.45E+00	4.27E+04	4.53E-01	-8.19E+03
≦			CO2	kg	2.71E+02	3.75E+01	5.83E+01	4.48E+02	1.01E+00	-2.23E+02
			SOx	kg	1.07E-01	2.86E-02	3.45E-02	3.59E-01	1.23E-03	-1.92E-01
			NOx	kg	2.21E-01	2.28E-02	2.60E-01	4.56E-01	1.54E-02	-3.29E-01
			N2O	kg	1.41E-02	4.40E-04	1.00E-02	1.54E-02	1.98E-05	-2.09E-02
		to Atmosphere	CH4	kg	1.87E-03	8.72E-04	3.47E-07	7.58E-03	1.08E-07	-3.64E-04
			со	kg	3.88E-02	5.55E-03	6.45E-02	1.04E-01	6.08E-03	-4.63E-02
	ہے ہ		NMVOC	kg	3.66E-03	1.71E-03	6.80E-07	1.48E-02	2.12E-07	-7.12E-04
	nen		СхНу	ka	1.10E-02	9.62E-05	8.06E-03	9.91E-03	3.09E-04	-1.02E-02
	Emission/Discharge to the environment		dust	kg	3.71E-02	1.23E-03	2.53E-02	4.21E-02	1.22E-03	-4.01E-02
	on/L envi		BOD	kg	-	-	-	-	-	-
	issign		COD	kg	_	_	-	_	-	-
	E _T	to Water syste	m N total	kg	_	_	-		_	_
			P total	kg	_	_	-	-	-	-
			SS	kg	_	_	_	-	-	-
			Unspecified solid waste	kg	1.71E+00	2.73E-03	0	1.64E+00	6.20E+00	-1.90E+00
			Slag	kg	7.78E+00	0	Ö	2.44E+00	0.202100	-1.29E+01
		to Soil system	Sludge	kg	6.78E-01	ŏ	ŏ	2.77E+00	ŏ	-3.44E+00
			Low emission radioactvity waste	ka	4.93E-04	2.28E-04	9.08E-08	1.99E-03	2.83E-08	-1.07E-04
	, no .	Exhaustible	Energy resources(Crude oil equivalent)	kg	9.11E+02	Λ	n	7.49E+02	0	-1.53E+03
ent	Beson	resources	Mineral resources(Iron ore equivalent)	kg	7.82E+01	1.48E+01	1.83E+01	1.66E+02	3.18E-01	-6.57E+01
SSMe			Global Warming(CO2 equivalent)	kg	2.75E+02	3.77E+01	6.10E+01	4.52E+02	1.01E+00	-2.29E+02
sses	to the		Acidification(SO2 equivalent)	kg	2.62E-01	4.46E-02	2.17E-01	6.78E-01	1.20E-02	-4.22E-01
ct a:		to Atmosphere	(1.1.1)	kg	Z.UZL - U I	4.40L-02	2.17L-01	0.76L-01	1.20L-02	-
Impact assessment	Discharge to			kg	-	-	-	-	-	-
_	Dis(to Water syste	m	kg	_	_	_		_	
		to mater syste		кy	_		-	-	_	•

[Notes for readers: EcoLeaf common rules]

I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

- (1) "Raw material" production: consists of mining, transportation and raw material production.
 (2) "Product" production: consists of the parts processing, assembly and installation.

 B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.
 C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).
 D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).

- E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse.

 Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts.

 Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.

 B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

Ill Impact analyses
Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO₂ in case of "Global Warming").

- A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.
- B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

- A. Exponential notation, after the decimal point to two, should be used.

 B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

 C. Indicate "-" if calculation nor estimation can not be done, in order to differentiate to indicate "zero".

 (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

The EcoLeaf is an environmental labeling program that belongs to the ISO-Type category.

Product data sheet



Document control no.	F-03-03
Product vendor	TOSHIBA TEC CORPORATION
EcoLEaf registration no.	AD-14-E368

PCR name	EP and IJ Printer (PCR ID:AD-04)		Product type	T	OSHIBA MFP	e-STUDIO357	7
LCA/LCIA in units of:	1 Unit	Product weight (kg)	59.8	Package (kg)	17.5	Weight total (kg)	77.3

1. Product information (per unit): parts etc. by material and by process/assembly method

	Breakdown of prima	ry materials			Math breakdown of parts,	which need to apply P	rocessing / Assembly Ba	se Units (Parts B, C)
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Ordinary steel	2.72E+01	Rubber	1.24E+00	Press molding:Iron	3.69E+01	Parts assembly	1.44E+00
	Stainless steel	4.63E+00	Paper	1.72E+01	ress molding:Nonferrous met	3.48E+00		
+	Copper	1.83E+00	Assembled circuit board	4.08E+00	Injection molding	1.94E+01		
roduct	Aluminum	2.99E-01	Medium sized motor	1.64E+00				
) ro	Glass	1.75E+00						
ш	Thermoplastic Resin	1.75E+01						
	Subtotal	5.32E+01	Subtotal	2.41E+01				
	Total			7.73E+01	Subtotal	5.98E+01	Subtotal	1.44E+00
Note								

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO2, NO2 equivalent.

on	Classification	Energy	Energy	Energy	Energy	Material	Material	Material	
mpti	Distribution	Electricity(kWh)	Heavy oil as fuel(kg)	Kerosene as fuel(kg)	Gasoline as fuel(kg)	Furnace urban gas(m3)	Industrial water(kg)	Clean water(kg)	
Insu	Quantity	1.66E+01	8.59E-03	5.00E-04	3.50E-03	5.98E-01	6.38E+01	1.98E+01	
ပိ	Note								
ار او	Classification	To Water system							
mission/ ischarge	Distribution	Sewage(KG)							
mis isch	Quantity	4.33E+01							
E D	Note								

Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

Distribution	Means of transportation	Freight by ship	Diesel truck:10ton			
	Conditions	Load(kg·km)	Load(kg · km)			
	Quantity	9.28E+05	1.28E+05			
	Note					

Note

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

+	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	
gre	Distribution	Electricity(kWh)	Heavy oil as fuel(kg)	Diesel oil as fuel(kg)	Gasoline as fuel(kg)	Furnace urban gas(m3)	Industrial water(kg)	Clean water(kg)	
Product	Quantity	7.21E+02	5.86E-03	3.00E-03	3.52E+00	1.91E+02	3.10E+02	5.95E-02	
т.	Note								
+	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption		
gre	Distribution	Ordinary steel(kg)	Stainless steel(kg)	Aluminum(kg)	Thermoplastic Resin(kg)	Rubber(kg)	cardboard(kg)		
Product	Quantity	3.94E+00	5.90E+00	1.22E+00	1.94E+01	3.50E-01	1.29E+01		
_	Note								
t	Classification	Processing	Processing	To Water system	Distribution	Distribution			
roduct	Distribution	Press molding:Iron	Injection molding	Sewage(KG)	Freight by ship(Kg·km	Diesel truck:10ton(kg·km	1)		
Proc	Quantity	2.85E+00	0	1.07E+02	2.58E+05	6.11E+04			
т.	Note								

Note

4 <u>.2 Dis</u>	.2 Disposition/Recycle information on consumables and replacement parts										
les	Classification	Treatment									
nab	Distribution	Shredding(kg)									
onsumables	Quantity	7.58E-01									
೦೦	Note										
es	Classification	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment			
Consumables	Distribution	Recycle to Iron(kg)	Recycle to SUS(kg)	Recycle to Aluminum(kg)	Recycle to plastics(kg)	Recycle to cardboard(kg	Recycle to paper(kg)	Landfill:Industrial waste(kg)			
nsu	Quantity	3.94E+00	5.90E+00	1.22E+00	7.10E+00	1.11E+01	1.77E+00	7.58E-01			
Ö	Note										
Se	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Distribution			
umables	Distribution	Ordinary steel(kg)	Stainless steel(kg)	Aluminum(kg)	Thermoplastic Resin(kg)	cardboard(kg)	paper(kg)	Diesel truck:4ton (kg·km)			
	Quantity	-3.94E+00	-5.90E+00	-1.22E+00	-7.10E+00	-1.11E+01	-1.77E+00	3.08E+03			
ರ	Note										

5. Disposition/Recycle stage information (per product): process method and scenarios

	Classification	Distribution	Treatment						
Scenario	Distribution	Diesel truck:10ton (kg·km)	Shredding(kg)						
Sce	Quantity	1.28E+04	6.20E+00						
	Note								
	Classification	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment
Scenario	Distribution	Recycle to Iron(kg)	Recycle to Copper(kg)	Recycle to Aluminum(kg)	Recycle to Glass(kg)	Recycle to plastics(kg)	Recycle to cardboard(kg	Recycle to paper(kg)	Landfill:Industrial waste(kg)
Sce	Quantity	3.35E+01	1.83E+00	2.99E-01	1.75E+00	1.66E+01	1.71E+01	7.36E-02	6.20E+00
	Note								
0	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction
nario	Distribution	Ordinary steel(kg)	Stainless steel(kg)	Copper(kg)	Aluminium(kg)	Glass(kg)	Thermoplastic Resin(kg)	cardboard(kg)	paper(kg)
8	Quantity	-2.89E+01	-4.63E+00	-1.83E+00	-2.99E-01	-1.75E+00	-1.66E+01	-1.71E+01	-7.36E-02
Ś	Note								

Notes

6. Others