

Notes:

1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.

2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule.

Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf-jemai.jp/eng/ for details.

3. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

[Supplemental environmental information]

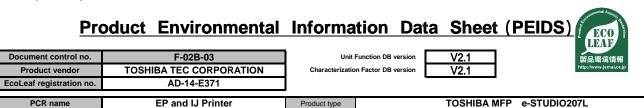
- ·Certified to the international ENERGY STAR Program V2.0
- ·Manufactured at ISO14001 certified factories
- · Plastic housing: halogenated flame retardantsl are free

PCR review was conducted by : PCR Deliberation Commitee, January 01,2008, Name of reprentative: Youji Uchiyama, University of Tsukuba, Graduate School

Independent verification of the declaration and data, according to ISO14025 internal external Third party verifier: Toshifumi Nakai \*

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

\* In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written The EcoLeaf is an environmental labeling program that belongs to the ISO-Type category.



	PCR	ame	EP an	ia ij Pri	iller	Product type		I OSHIBA I	IFP e-STUDIO	2071
	PCR	ID	AD-04		Product weight (kg)	56.8	Package (kg)	17.5	Weight total (kg)	74.3
			Life Cycle Stage		Produ	uction				
n/Out ite	ems			Unit	Raw material	Product	Distribution	Use	Disposition	Recycle effect
nerav	Consi	Imption		MJ	4.42E+03	6.97E+02	7.94E+02	4.08E+03	1.43E+01	-2.94E+03
.norgy				Mcal	1.06E+03	1.66E+02	1.90E+02	9.74E+02	3.41E+00	-7.02E+02
			Coal	kg	3.81E+01	4.65E+00	1.85E-03	2.12E+01	5.21E-04	-3.23E+01
		Energy	Crude oil (for fuel)	kg	4.20E+01	5.31E+00	1.73E+01	2.94E+01	3.10E-01	-2.23E+01
			LNG	kg	3.45E+00	2.80E+00	2.68E-01	1.08E+01	5.03E-03	-2.35E+00
			Uranium ore	kg	2.33E-04	3.14E-04	1.26E-07	1.25E-03	3.52E-08	-9.74E-05
			Crude oil (for material) Iron ore	kg	1.63E+01	0	0	2.71E+00	0	-1.71E+01 -3.22E+01
			Iron ore Cu ore	kg	2.06E+01	0	0	2.09E+00	0	-3.22E+01 -4.09E-01
			Al ore	kg	6.20E-01	0	0	4 505 04	0	-4.40E-01
5.	-		Ai ore Ni ore	kg	3.75E-01	0	0	1.59E-01 7.26E-02	0	-4.40E-01
nptic	tible ces		Cr ore	kg kg	7.64E-01 1.04E+00	0	0	9.90E-02	0	-1.14E+00
nsur	aus		Mn ore	kg	2.77E-01	0	0	2.28E-02	0	-1.46E-01
° Co	Exhaustible resources		Pb ore	kg	6.84E-02	ŏ	ŏ	0	0	-3.32E-02
Resource Consumption	eu i	Material	Sn ore	kg	0.041-02	ŏ	ŏ	Ŏ	0	0.022 02
eso			Zn ore	kg	6.73E-01	ŏ	ŏ	ŏ	ŏ	-3.27E-01
œ			Au ore	kg	0.702-01	ŏ	ŏ	ŏ	ŏ	0
			Ag ore	kg	ŏ	ŏ	ŏ	ŏ	ŏ	0
			silicasand	kg	2.56E+00	ŏ	ŏ	2.39E-02	ŏ	-1.56E+00
w			NaCl	kg	5.62E+00	2.49E-04	ŏ	3.12E-02	1.19E-04	-3.81E+00
yse			limestone	kg	7.31E+00	0	Ŏ	4.18E-01	0	-5.73E+00
ana			soda ash	kg	2.29E-01	Ő	Ŏ	0	Ŏ	-1.46E-01
Inventory analyses	Renev	vable	wood	kg	3.65E+01	Ŏ	Ŏ	5.03E+00	Ŏ	-4.16E+01
ven	resour		water	kg	1.41E+04	3.60E+03	1.40E+00	1.71E+04	3.93E-01	-4.25E+03
⊆			CO2	kg	2.50E+02	3.61E+01	5.64E+01	1.75E+02	1.00E+00	-1.59E+02
			SOx	kg	1.03E-01	2.75E-02	3.36E-02	1.26E-01	1.23E-03	-9.84E-02
			NOx	kg	2.16E-01	2.20E-02	2.56E-01	1.41E-01	1.54E-02	-2.12E-01
			N2O	kg	1.38E-02	4.25E-04	9.63E-03	4.05E-03	1.96E-05	-1.42E-02
	to Atr	nosphere	CH4	kg	1.63E-03	8.39E-04	3.36E-07	3.40E-03	9.39E-08	-2.44E-04
			СО	kg	3.62E-02	5.34E-03	6.44E-02	3.33E-02	6.08E-03	-2.69E-02
ge	Ĕ		NMVOC	kg	3.20E-03	1.65E-03	6.58E-07	6.65E-03	1.84E-07	-4.78E-04
chai			СхНу	kg	1.02E-02	9.29E-05	7.86E-03	2.70E-03	3.09E-04	-7.34E-03
/Dis			dust	kg	3.46E-02	1.19E-03	2.48E-02	1.21E-02	1.22E-03	-2.70E-02
nission/Discharge	e el		BOD	kg	-	-	-	-	-	-
Emis		ter system	COD N total	kg	-	-	-	-	-	-
	to vVa	ter system	P total	kg	-	-	-	-	-	-
			P total SS	kg	-	-	-	-	-	-
			55 Unspecified solid waste	kg	- 1.68E+00	- 2.72E-03	- 0	- 3.06E-01	- 5.33E+00	-1.39E+00
			Slag	kg kg	7.45E+00	<u>2.72E-03</u> 0	0	6.82E-01	0 0	-1.07E+01
	to Soi	l system	Sludge	kg kg	6.04E-01	0	0	3.40E-01	0	-9.44E-01
			Low emission radioactvity waste	kg	4.31E-04	2.20E-04	8.79E-08	8.87E-04	2.46E-08	-6.81E-05
nc	a Exhau	istible	Energy resources(Crude oil equivalent)	kg	8.62E+02	0	0.732-00	6.15E+01	0	-8.26E+02
ent by Resou	resour		Mineral resources(Iron ore equivalent)	kg	7.25E+01	1.42E+01	1.77E+01	6.62E+01	3.17E-01	-4.67E+01
ε –			Global Warming(CO2 equivalent)	kg	2.54E+02	3.63E+01	5.90E+01	1.76E+02	1.01E+00	-1.63E+02
Impact assess by Emission/ Discharge to the	tent		Acidification(SO2 equivalent)	kg	2.54E-01	4.29E-02	2.13E-01	2.25E-01	1.20E-02	-2.47E-01
Impact ass by Emission scharge to	to Atr	nosphere		kg	-	-	-	-	-	
Impact assessment of Emission scharge to the Re	invir			kg	-	-	-	-	-	_
- p.s		ter system		ka	-	-	_	_	-	_

[Notes for readers: EcoLeaf common rules]

I. Stage related A. "Production" stage is intended for two sub-stages listed below.

"Raw material" production: consists of mining, transportation and raw material production.
"Product" production: consists of the parts processing, assembly and installation.
"Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.
"Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).
D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).

E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for materials/parts reuse. Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts. Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaimed materials/parts reclaiming process, and decrease by volume reduction of new

II. Inventory analyses

A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore. B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.

C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

Il Impact analyses Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO<sub>2</sub> in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV Data entry format

A. Exponential notation, after the decimal point to two, should be used. B. Indicate '0' instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results. C. Indicate '--' if calculation nor estimation can not be done, in order to differentiate to indicate "zero". (BQD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

The EcoLeaf is an environmental labeling program that belongs to the ISO-Type category.

## **Product data sheet**



Document control no.	F-03-03
Product vendor	TOSHIBA TEC CORPORATION
EcoLEaf registration no.	AD-14-E371

PCR name	Product type	тс	SHIBA MFP	e-STUDIO207L			
LCA/LCIA in units of:	1 Unit Product weigh		56.8	Package (kg)	17.5	Weight total (kg)	74.3

1. Product information (per unit): parts etc. by material and by process/assembly method

	Breakdown of prima	ry materials			Math breakdown of parts, which need to apply Processing / Assembly Base Units (Parts B, C)				
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)	
	Ordinary steel 2.65E+01		Rubber	1.14E+00	Press molding:Iron	3.68E+01	Parts assembly	1.44E+00	
	Stainless steel	4.83E+00	Paper	1.72E+01	ress molding:Nonferrous met	3.41E+00			
Ħ	Copper 1.36E+00		Assembled circuit board	3.35E+00	Injection molding	1.67E+01			
roduct	Aluminum 2.66E-01		Medium sized motor	1.07E+00					
Pro	Glass	1.74E+00							
	Thermoplastic Resin	1.70E+01							
	Subtotal	5.16E+01	Subtotal	2.27E+01					
	Total			7.43E+01	Subtotal	5.69E+01	Subtotal	1.44E+00	

Note

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site. SOx and NOx should be indicated in SO2, NO2 equivalent.

	Classification	Energy	Energy	Energy	Energy	Material	Material	Material	
mpti	Distribution	Electricity(kWh)	Heavy oil as fuel(kg)	Kerosene as fuel(kg)	Gasoline as fuel(kg)	Furnace urban gas(m3)	Industrial water(kg)	Clean water(kg)	
Insu	Quantity	1.65E+01	8.46E-03	5.00E-04	3.50E-03	5.98E-01	6.34E+01	1.98E+01	
Con	Note								
n∕ 3e	Classification	To Water system							
sio	Distribution	Sewage(KG)							
Emis: Disch	Quantity	4.29E+01							
шО	Note								
Note									

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

istribution	Means of transportation	Freight by ship	Diesel truck:10ton			
	Conditions	Load(kg · km)	Load(kg · km)			
	Quantity	8.92E+05	1.28E+05			
	Note					

Note

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance. 4.1 Product and accessories subject to this analysis

Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	
Distribution	Electricity(kWh)	Heavy oil as fuel(kg)	Diesel oil as fuel(kg)	Gasoline as fuel(kg)	Furnace urban gas(m3)	Industrial water(kg)	Clean water(kg)	
Quantity	3.38E+02	5.41E-04	1.50E-03	1.57E+00	8.08E+01	1.12E+02	2.10E-02	
Note								
Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption		
Distribution	Ordinary steel(kg)	Stainless steel(kg)	Aluminum(kg)	Thermoplastic Resin(kg)	Rubber(kg)	cardboard(kg)		
Quantity	1.88E+00	4.59E-01	1.50E-01	6.95E+00	0	2.36E+00		
Note								
Classification	Processing	Processing	To Water system	Distribution	Distribution			
Distribution	Press molding:Iron	Injection molding	Sewage(KG)	Freight by ship(Kg·km)	Diesel truck:10ton(kg·km	I)		
Quantity	8.99E-01	0	4.58E+01	4.96E+04	1.55E+04			
Note								
	Distribution Quantity Note Classification Distribution Quantity Note Classification Distribution Quantity	Distribution     Electricity(kWh)       Quantity     3.38E+02       Note     Classification       Distribution     Ordnary stel(kg)       Quantity     1.88E+00       Note     Classification       Classification     Processing       Distribution     Press moding.tron       Quantity     8.99E-01	Distribution     Electricity(kWh)     Heavy oil as fuel(kg)       Quantity     3.38E+02     5.41E-04       Note	Distribution     Electricity(Wth)     Heavy of as fue(kg)     Diesel of as fue(kg)       Quantity     3.38E+02     5.41E-04     1.50E-03       Note     Image: Consumption     Consumption     Consumption       Classification     Ordnary steel(kg)     Stainless steel(kg)     Aluminum(kg)       Quantity     1.88E+00     4.59E-01     1.50E-01       Note     Image: Classification     Processing     Processing       Classification     Processing     Processing     To Water system       Distribution     Press moking:ror     Injection moking     Sewage(KG)       Quantity     8.99E-01     0     4.58E+01	Distribution     Electricity(W/h)     Heavy oil as fuel(kg)     Diesel oil as fuel(kg)     Gascline as fuel(kg)       Quantity     3.38E+02     5.41E-04     1.50E-03     1.57E+00       Note     Image: Consumption     Consumption     Consumption     Consumption       Distribution     Ordinary steel(kg)     Stainless steel(kg)     Aluminum(kg)     Thermoplastic Resin(kg)       Quantity     1.88E+00     4.59E-01     1.50E-01     6.95E+00       Note     Image: Consumption     Consumption     Consumption     Distribution       Classification     Processing     Processing     To Water system     Distribution       Distribution     Press molding:ror     Injection molding     Sewage(KG)     Treight by ship(Kg-km)       Quantity     8.99E-01     0     4.58E+01     4.96E+04	Distribution     Electricity(Wh)     Heavy all as fuel(kg)     Diesel oil as fuel(kg)     Gasoline as fuel(kg)     Furnace urban gas(m3)       Quantity     3.38E+02     5.41E-04     1.50E-03     1.57E+00     8.08E+01       Note     Image: Consumption     Consumption     Consumption     Consumption     Consumption       Distribution     Ordinary steel(kg)     Stanless steel(kg)     Aluminum(kg)     Thermoplastic Resin(kg)     Rubber(kg)       Quantity     1.88E+00     4.59E-01     1.50E-01     6.95E+00     0       Note     Image: Consumption     Thermoplastic Resin(kg)     Rubber(kg)     Consumption     Consumption       Olassification     Processing     Processing     To Water system     Distribution     Distribution       Distribution     Press molding:Iron     Injection molding     Sewage(KG)     Freight by ship(Kg-km bised truck:10ton(kg-km       Quantity     8.99E-01     0     4.58E+01     4.96E+04     1.55E+04	Distribution     Electricity(kWh)     Heavy all as fuel(kg)     Diesel oil as fuel(kg)     Gascline as fuel(kg)     Furnace urban gas(m3)     Industrial water(kg)       Quantity     3.38E+02     5.41E-04     1.50E-03     1.57E+00     8.08E+01     1.12E+02       Note     Image: Consumption     Consumpt	Distribution     Electricity(Wh)     Heavy oil as fuel(kg)     Diesel oil as fuel(kg)     Gasoline as fuel(kg)     Furnace urban gas(m3)     Industrial vater(kg)     Clean vater(kg)       Quantity     3.38E+02     5.41E-04     1.50E-03     1.57E+00     8.08E+01     1.12E+02     2.10E-02       Note

4.2 Disposition/Recycle information on consumables and replacement parts

les	Classification	Treatment							
Consumables	Distribution	Shredding(kg)							
Insu	Quantity	1.45E-01							
S	Note								
es	Classification	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment	
Consumables	Distribution	Recycle to Iron(kg)	Recycle to SUS(kg)	Recycle to Aluminum(kg)	Recycle to plastics(kg)	Recycle to cardboard(kg	Recycle to paper(kg)	Landfill:Industrial waste(kg)	
nsu	Quantity	1.88E+00	4.59E-01	1.50E-01	2.60E+00	2.36E+00	0	1.45E-01	
ŭ	Note								
Se	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Distribution	
Consumables	Distribution	Ordinary steel(kg)	Stainless steel(kg)	Aluminum(kg)	Thermoplastic Resin(kg)	cardboard(kg)	paper(kg)	Diesel truck:4ton (kg·km)	
nsu	Quantity	-1.88E+00	-4.59E-01	-1.50E-01	-2.60E+00	-2.36E+00	0	7.35E+02	
ö	Note								

Notes

5. Disposition/Recycle stage information (per product): process method and scenarios

~	Classification	Distribution	Treatment						
Scenario	Distribution	Diesel truck:10ton (kg·km)	Shredding(kg)						
Sce	Quantity	1.28E+04	5.33E+00						
0)	Note								
	Classification	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment	Treatment
Scenario	Distribution	Recycle to Iron(kg)	Recycle to Copper(kg)	Recycle to Aluminum(kg)	Recycle to Glass(kg)	Recycle to plastics(kg)	Recycle to cardboard(kg	Recycle to paper(kg)	Landfill:Industrial waste(kg)
Sce	Quantity	3.24E+01	1.36E+00	2.66E-01	1.74E+00	1.61E+01	1.71E+01	7.25E-02	5.33E+00
• •	Note								
0	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction
nario	Distribution	Ordinary steel(kg)	Stainless steel(kg)	Copper(kg)	Aluminium(kg)	Glass(kg)	Thermoplastic Resin(kg)	cardboard(kg)	paper(kg)
	Quantity	-2.75E+01	-4.83E+00	-1.36E+00	-2.66E-01	-1.74E+00	-1.61E+01	-1.71E+01	-7.25E-02
S	Note								
Notes	;								

6. Others

The EcoLeaf is an environmental labeling program that belongs to the ISO-Type category.