製品環境情報

Product Environmental Aspects Declaration

EP and IJ printer (PCR-ID:AD-04)



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TOSHIBA

Leading Innovation >>>

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E-STUDIO 4508A

- Marking tecnologies : Electrophotographic Printer(EP)
- Color: Monochrome(B/W)
- Printing Speed: 45 LTR Pages per minutes (B/W)
- Maximum Paper Size: LD Duplex copying: Standard

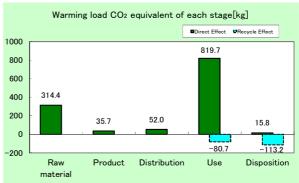
The number of copies when used for 5 years is 1,215,000



Document Feeder and Large Capacity Feeder are optional units. They are not included in the calculation.

Consumption and discharge in a life cycle	All the stage sum totals
Global Warming (CO2 equivalent)	1238kg
Global Warning (CO2 equivalent)	(1044kg)
A - i difficanti (\$ 00 i 1 +)	1.8kg
Acidification (SO ₂ equivalent)	(1.5kg)
Energy resources (crude oil equivalent)	23,111MJ
Energy resources (crude on equivalent)	(19,895MJ)

**Figures in () indicated environmental impact including recycle effect *note3



Notes

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf_jemai.jp/eng/ for details.
- $3. \ \ Recycle\ Effect\ illustrates\ an\ indirect\ influence\ to\ other\ products/services.$
- 4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.
- 5. This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

[Supplemental environmental information]

- •Certified to the international ENERGY STAR Program V2.0, EU RoHS
- ·Manufactured at ISO14001 certified factories

PCR review was conducted by : PCR Deliberation Committee, January 01,2008, Name of representative: Youji Uchivama, University of Tsukuba, Graduate School

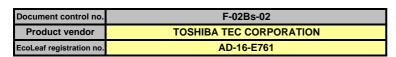
Independent verification of the declaration and data, according to ISO14025:2006 □internal ■external Third party verifier: Yasuo Koseki

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

The Ecoleaf is an environmental labeling program that belongs to the ISO-Type III category.

^{*} In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)





製品環境情報

PCR name	EP and IJ print	Product type	TOSHIBA MFP e-STUDIO4508A				
PCR code	AD-04	Product weight (kg)	57.0	Package (kg)	7.3	Weight total (kg)	64.3

	_	_		Life Cycle Stage	1.1-24	Prod	uction	Distribution	Hee	Disposition	Recycle
In/O	ut iter	ns			Unit	Raw material	Product	Distribution	Use	Disposition	Effect
		г.		Consumption	MJ	5.50E+03	6.33E+02	7.02E+02	1.62E+04	3.88E+01	-3.22E+03
			lergy C	Consumption	Mcal	1.31E+03	1.51E+02	1.68E+02	3.88E+03	9.26E+00	-7.68E+02
			rces	Coal	kg	4.36E+01	4.54E+00	1.64E-03	6.93E+01	1.35E-01	-4.15E+01
			nosa	Crude oil (for fuel)	kg	5.29E+01	5.23E+00	1.53E+01	1.66E+02	5.94E-01	-2.44E+01
			Energy n	LNG	kg	1.01E+01	2.27E+00	2.37E-01	3.68E+01	7.50E-02	-2.32E+00
			Ē	Uranium content of an ore	kg	1.07E-03	3.07E-04	1.11E-07	3.76E-03	9.17E-06	-1.28E-04
	Ξ			Crude oil (for material)	kg	1.81E+01	0	0	2.58E+01	0	-1.47E+01
	Consumption	S		Iron content of an ore	kg	2.94E+01	0	0	1.03E+01	0	-3.82E+01
	Ę	ce		Cu content of an ore	kg	1.12E+00	0	0	0	0	-4.45E-01
	nsı	Jur		Al content of an ore	kg	3.09E-01	0	0	8.07E-01	0	-9.89E-01
	ő	esc	S	Ni content of an ore	kg	6.79E-01	0	0	7.32E-01	0	-1.41E+00
		6	resources	C content of an ore	kg	9.29E-01	0	0	9.95E-01	0	-1.92E+00
	2 S	tible	9	Mn content of an ore	kg	2.57E-01	0	0	1.73E-01	0	-2.26E-01
	20	nst	es	Pb content of an ore	kg	6.86E-02	0	0	0	0	-3.62E-02
	by Resource	าลเ	Exhaustible resources Mineral resources	Sn content of an ore	kg	0	0	0	0	0	0
	- N	X		Zn content of an ore	kg	6.75E-01	0	0	0	0	-3.55E-01
	á	_	₽	Au content of an ore	kg	0	0	0	0	0	0
	acı		2	Ag content of an ore	kg	0	0	0	0	0	0
es	Impact b			Silica Sand	kg	2.60E+00	0	0	1.13E-01	0	-1.55E+00
ys	=			Halite	kg	1.01E+01	1.91E-07	0	3.15E+00	9.11E-03	-6.17E+00
nai				Limestone	kg	7.09E+00	0	0	3.21E+00	5.89E-01	-7.01E+00
a				Natural soda ash	kg	2.30E-01	0	0	0	0	-1.42E-01
P (and the second	Wood	kg	1.38E+01	0	0	3.39E+01	0	-4.77E+01
Inventory anaiyses			Person	Water	kg	2.55E+04	3.44E+03	1.24E+00	5.61E+04	1.12E+02	-5.94E+03
Ž	eu	<u>σ</u>		CO2	kg	3.08E+02	3.56E+01	4.98E+01	7.89E+02	1.58E+01	-1.90E+02
_	핕			Sox	kg	2.03E-01	2.69E-02	3.12E-02	4.56E-01	9.06E-03	-1.48E-01
	ig		Ē	Nox	kg	3.63E-01	2.16E-02	2.53E-01	8.38E-01	3.51E-02	-2.54E-01
	e S		Sp	N2O CH4	kg	2.53E-02	5.09E-04	8.14E-03	1.12E-01	6.94E-05	-1.62E-02
	e		٤	CO CO	kg	2.86E-03	8.20E-04	2.97E-07	1.00E-02	2.45E-05	-3.11E-04
	+ 0		to Atmosphere	NMVOC	kg	4.39E-02 5.59E-03	5.23E-03 1.61E-03	6.89E-02 5.82E-07	1.68E-01	8.48E-03 4.81E-05	-3.82E-02 -6.08E-04
	e t		9	CxHy	kg kg	1.23E-02	1.06E-04	7.36E-03	1.96E-02 2.82E-02	3.58E-04	-8.16E-03
	arg			Dust	kg	4.17E-02	1.16E-03	2.38E-02	5.98E-02	1.36E-03	-3.28E-02
	C.			BOD	kg	4.17E-02	1.10E-03	2.30E-02	3.96E-02 -	1.30E-03	-3.20E-02
	Emission/Discharge to the environment	to Water system	o Water domain	COD	kg	-	-	-	-	-	-
	on/	r sy	윤	N total	kg				-		
	SSi	ate	ate	P total	kg	-	-	-	-	-	-
	Ë	So	> 0	SS	kg	-	_	-	-	-	-
		_		Unspecified Solid Waste	kg	2.09E+00	1.24E-06	0	1.31E+00	8.53E-01	-9.20E-01
	Impact by		system	Slag	ka	1.11E+01	0	0	3.61E+00	0.552 01	-1.29E+01
	Sac		Soil sy	Sludge	ka	3.97E-01	0	0	1.73E+00	0	-2.12E+00
	E		o Sc	Low level radio-active waste	ka	7.52E-04	2.15E-04	7.77E-08	2.62E-03	6.41E-06	-8.95E-05
Ħ	_ 00		- Control	Energy resources (crude oil equivalent)	kg	1.02E+02	1.34E+01	1.56E+01	2.86E+02	8.46E-01	-5.49E+01
mpact assessment	by Reso		Drawelle w	Mineral resources (Iron ore equivalent)	ka	8.64E+02	0	0	6.05E+02	0	-1.30E+03
SSI	rnert		are.	Global Warming (CO2 equivalent)	kg	3.14E+02	3.57E+01	5.20E+01	8.20E+02	1.58E+01	-1.94E+02
SSE	to enviror		osphe	Acidification (SO2 equivalent)	kg	4.57E-01	4.20E-02	2.08E-01	1.04E+00	3.36E-02	-3.25E-01
ä	scharge		t t	- 1	-	-	-	-	-	-	-
pac	Big (D		to Atm	-	-	-	-	-	-	-	-
Ē	byEmis		-	-	-	-	-	-	-	-	-
_											

[Notes for readers: EcoLeaf common rules]

I. Stage related

- A. "Production" stage is intended for two sub-stages listed below.
- (1) "Raw material" production: consists of mining, transportation and raw material production.
- (2) "Product" production: consists of the parts processing, assembly and installation.
- B. "Distribution" stage is intended for transportation of produced product, Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.
- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).
- D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production).
- E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts. Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

- A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore,
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO₂ in case of "Global Warming").

- A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.
- B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV Data entry format

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.
- C. Indicate " " if calculation nor estimation can not be done, in order to differentiate to indicate "zero"
 - (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

Product data sheet

	(Input data and parameters for LCA)
Document control no.	F-03s-02
Product vendor	TOSHIBA TEC CORPORATION
EcoLEaf registration no.	AD-16-E761



PCR name	EP and IJ printer(PCR-ID:AD-04)	Product type	TOSHIBA MFP e-STUDIO4508A				
LCA/LCIA in units of:	1	Product weight (kg)	57.0	Package (kg)	7.3	Weight total (kg)	64.3

1. Product information (per unit): parts etc. by material and by process/assembly method

	Br	eakdown of p	rimary materials		Math breakdown of parts, which	h need to apply I	Processing / Assembly Base Unit	s (Parts B, C)
	Material name	Weight (kg)	Material name	Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Ordinary steel	2.55E+01	Paper	6.50E+00	Press molding:Iron (kg)	3.12E+01	Parts assembly (kg)	1.08E+00
	Stainless steel	4.29E+00	Semiconductor substrate	4.31E+00	Press molding:Nonferrous metal (kg)	7.18E+00		
	Other metals	1.48E+00			Injection molding (kg)	2.59E+01		
Product	Aluminum	1.75E-01						
٤	Glass	1.88E+00						
_	Thermoplastic resin	1.97E+01						
	Thermosetting resin	2.38E-01						
	Rubber	1.49E-01						
	Subtotal	5.35E+01	Subtotal	1.08E+01				
		Total		6.43E+01	Subtotal	6.43E+01	Subtotal	1.08E+00

Note

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO₂, NO₂ equivalent.

ption	Classification	Energy	Energy	Energy	Material		
umpti	Distribution	Electricity (kWh)	Heavy oil as fuel (kg)	Furnace LPG (kg)	Industrial water (kg)		
25	Quantity	4.53E+00	1.00E-02	9.00E-02	3.30E-02		
Cor	Note						
arge	Classification	Water system					
Disch	Distribution	Sewage processing (kg)					
/uols	Quantity	3.30E-02					
Emisi	Note						

3.Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges,

 			, , , , , , , , , , , , , , , , , , , ,		,				
	Means of transportation	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Freight by ship (kg·km)	Diesel truck:10 ton (kg·km)			
ŧ	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
strii	Quantity	6.43E+01	1.17E+04	1.00E+02	7.50E+05	6.43E+01	1.00E+03	4.63E+01	1.39E+05
ä	Note								

Note The main body products are transported from China to USA.

4.Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

	uuct anu ac	cessories subje	Ct to this alialys	13					
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Cold-Rolled steel plate (kg)	Stainless steel plate (kg)	Aluminum plate (kg)	Low density polyethylene (kg)	Polystyrene (kg)	Polycarbonate (kg)	POM (polyacetal) (kg)	PET (kg)
	Quantity	8.50E+00	4.63E+00	7.63E-01	1.17E-01	1.12E+01	2.40E-03	3.72E-01	1.96E+01
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Process	Consumption
	Distribution	Expandable hard polyurethane (Hard) (kg)	Corrugated cardboard (kg)	Paper (Western style) (kg)	Press molding: Nonferrous metal (kg)	Injection molding (kg)	Blow molding (kg)	Freight by ship (kg·km)	Electricity (kWh)
5	Quantity	2.22E+00	1.58E+01	6.90E-02	1.94E+01	1.23E+01	1.17E-01	2.95E+05	9.15E+02
Product	Note								
Pro	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Discharge
	Distribution	Heavy oil as fuel (kg)	Gasoline as fuel (kg)	Furnace urban gas	Furnace LPG (kg)	Urban gas (13A) (m3)	Industrial water (kg)	Clean water (kg)	Sewage processing (kg)
	Quantity	2.00E-03	4.00E-02	2.75E+00	5.90E+01	2.10E+00	4.19E+00	7.30E+02	1.79E+02
	Note								
	Classification	Process							
	Distribution	Diesel truck: 4 ton (kg·km)							
	Quantity	1.07E+05							
	Note								

Note The periodical replacement parts are transported from China to USA.

4.2 Disposition/Recycle information on consumables and replacement

	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Landfill: Industrial waste (kg)	Incineration: Industrial waste (kg)	Shredding (kg)	Recycle: to cold-rolled steel (kg)	Recycle: to Aluminum plate (kg)	Recycle: to Thermoplastic pellet (kg)	Recycle: to corrugated cardboard (kg)	Recycle: to Paper (kg)
les	Quantity	4.60E-01	6.30E+00	1.57E+01	1.31E+01	7.60E-01	7.15E+00	1.58E+01	7.00E-02
ag .	Note								
ınsı	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	
Consumables	Distribution	Cold-Rolled steel plate (kg)	Stainless steel plate (kg)	Aluminum plate (kg)	Polystyrene (kg)	Expandable hard polyurethane (Hard) (kg)	Corrugated cardboard (kg)	Paper (Western style) (kg)	
	Quantity	8.50E+00	4.63E+00	7.60E-01	5.76E+00	1.14E+00	1.58E+01	7.00E-02	
	Note								

Note

.Dispo	Silion/Recy	cie stage illiorii	iation (per produ	ci). process mei	nou and scenari	US			
	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Shredding (kg)	Landfill: Industrial waste (kg)	Incineration: Industrial waste (kg)	Diesel truck: 10 ton (kg·km)	Recycle: to cold-rolled steel (kg)	Recycle: to copper plate (kg)	Recycle: to Aluminum plate (kg)	Recycle: to Glass (kg)
	Quantity	4.02E+01	8.53E-01	9.09E+00	1.39E+04	3.13E+01	1.48E+00	1.75E-01	1.69E+00
	Note								
	Classification	Process	Process	Process	Deduction	Deduction	Deduction	Deduction	Deduction
Scenario	Distribution	Recycle: to Thermoplastic pellet (kg)	Recycle: to corrugated cardboard (kg)	Recycle: to Paper (kg)	Electroplated steel Plate (kg)	Stainless steel plate (kg)	Copper plate (kg)	Aluminum plate (kg)	Glass (kg)
တိ	Quantity	1.32E+01	6.45E+00	5.10E-02	2.55E+01	4.29E+00	1.48E+00	1.75E-01	1.69E+00
	Note								
	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	
	Distribution	Polystyrene (kg)	Polycarbonate (kg)	Polycarbonate- ABS (70/30) (kg)	ABS (kg)	PET (kg)	Corrugated cardboard (kg)	Paper (Western style) (kg)	
	Quantity	2.28E+00	1.29E+00	2.36E+00	2.81E+00	6.54E-01	6.45E+00	5.10E-02	
	Note								