製品環境情報

Product Environmental Aspects Declaration



No. AD-16-E793 Date of publication Aug./17/2016

EP and IJ printer (PCR-ID:AD-04)

TOSHIBA

Leading Innovation >>>

TOSHIBA TEC CORPORATION
Corporate Quality & Environmental Group

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URL http://www.toshibatec.co.jp

E-STUDIO™7506AC (4 Drawer)

- Marking tecnologies : Electrophotographic Printer(EP)
- Color: Monochrome(B/W) and Full color
- Printing Speed: 75 LTR Pages per minutes (Full color)
 - 85 LTR Pages per minutes (B/W)
- Maximum Paper Size : LD
- Duplex copying: Standard

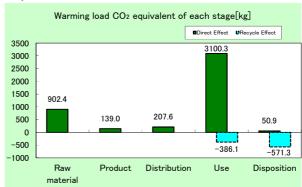
The number of copies when used for 5 years is 4,335,000



4 Drawer

Consumption and discharge in a life cycle	All the stage sum totals
Global Warming (CO2 equivalent)	4,400kg (3,443kg)
Acidification (SO ₂ equivalent)	7.656kg (6.16kg)
Energy resources (crude oil equivalent)	92,175MJ (74,895MI)

%Figures in () indicated environmental impact including recycle effect *note3



Notes

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule. Visit EcoLeaf website under JEMAI homepage at http://www.ecoleaf_jemai.jp/eng/ for details.
- ${\it 3. \,\, Recycle \,\, Effect \,\, illustrates \,\, an \,\, indirect \,\, influence \,\, to \,\, other \,\, products/services.}$
- 4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.
- 5. This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

[Supplemental environmental information]

- •Certified to the international ENERGY STAR Program V2.0, EU RoHS
- Manufactured at ISO14001 certified factories

PCR review was conducted by : PCR Deliberation Committee, January 01,2008, Name of representative: Youji Uchiyama, University of Tsukuba, Graduate School

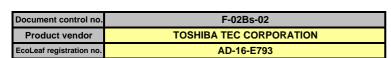
Independent verification of the declaration and data, according to ISO14025:2006 □internal ■external Third party verifier: Hiromi Horikawa

Programme operator: Japan Environmental Management Association for Industry, ecoleaf@jemai.or.jp

The Ecoleaf is an environmental labeling program that belongs to the ISO-Type III category.

^{*} In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

Product Environmental Information Data Sheet (PEIDS)





PCR name	EP and IJ print	er	Product type	TOSHIBA MFP e-STUDIO7506AC(4 Drawer)				
PCR code	AD-04	Product weight (kg)	213	Package (kg)	23.9	Weight total (kg)	236.9	

				Life Cycle Stage		Produ	uction	B1 - 11 - 11		B	Recycle
In/O	ut iten	ns			Unit	Raw material	Product	Distribution	Use	Disposition	Effect
		Е.	oray C	Consumption	MJ	1.52E+04	2.47E+03	2.81E+03	7.16E+04	1.56E+02	-1.73E+04
			iergy C	onsumption	Mcal	3.62E+03	5.89E+02	6.71E+02	1.71E+04	3.73E+01	-4.13E+03
			ces	Coal	kg	1.59E+02	1.77E+01	6.56E-03	3.02E+02	4.49E-01	-1.79E+02
			inos:	Crude oil (for fuel)	kg	1.28E+02	2.04E+01	6.14E+01	5.90E+02	2.57E+00	-1.34E+02
			gy re	LNG	ka	2.59E+01	8.84E+00	9.48E-01	1.76E+02	2.58E-01	-1.82E+01
			Energy	Uranium content of an ore	kg	2.30E-03	1.19E-03	4.45E-07	1.73E-02	3.04E-05	-1.06E-03
	<u>_</u>			Crude oil (for material)	kg	5.04E+01	0	0	2.34E+02	0	-9.42E+01
	Consumption	S		Iron content of an ore	kg	1.40E+02	0	0	4.62E+01	0	-1.76E+02
	Ę	Se		Cu content of an ore	kg	3.82E+00	0	0	0	0	-1.69E+00
	ns	Ιğ		Al content of an ore	kg	4.41E+00	0	0	3.82E+00	0	-7.44E+00
	o	SSC	Ś	Ni content of an ore	kg	8.06E-01	0	0	2.37E-02	0	-8.07E-01
	O	9 16	Ç	C content of an ore	kg	1.14E+00	0	0	4.80E-02	0	-1.15E+00
	5	ple	no D	Mn content of an ore	kg	8.19E-01	0	0	2.49E-01	0	-2.24E-01
	no	Exhaustible resources	resources	Pb content of an ore	kg	1.66E-01	0	0	0	0	-1.38E-01
	esi	lau	<u>-</u>	Sn content of an ore	kg	0	0	0	0	0	0
	Impact by Resource	×	Mineral	Zn content of an ore	kg	1.63E+00	0	0	0	0	-1.35E+00
	ð	ш	≟ِ	Au content of an ore	kg	0	0	0	0	0	0
	g		2	Ag content of an ore	kg	0	0	0	0	0	0
SS	gdt			Silica Sand	kg	5.90E+00	0	0	5.54E-01	0	-4.50E+00
anaiyses	≟			Halite	kg	2.53E+01	6.09E-07	0	8.51E-01	2.79E-02	-1.32E+01
Ja.				Limestone	kg	2.86E+01	0	0	1.34E+01	1.80E+00	-3.10E+01
				Natural soda ash	kg	4.30E-01	0	0	1.17E-03	0	-3.37E-01
5			1	Wood	kg	5.63E+01	0	0	1.67E+02	0	-2.22E+02
nventory			j	Water	kg	5.97E+04	1.34E+04	4.95E+00	2.96E+05	3.68E+02	-4.95E+04
) še	ant			CO2	kg	8.84E+02	1.38E+02	1.99E+02	3.05E+03	5.08E+01	-9.36E+02
	Ĕ		Φ	Sox	kg	6.07E-01	1.05E-01	1.34E-01	2.12E+00	3.07E-02	-6.28E-01
	5		je .	Nox	kg	1.00E+00	8.40E-02	1.17E+00	4.25E+00	1.42E-01	-1.24E+00
	Ξ		ğ	N2O	kg	6.66E-02	2.02E-03	3.03E-02	1.90E-01	2.70E-04	-8.03E-02
	O O		to Atmosphere	CH4	kg	6.08E-03	3.19E-03	1.19E-06	4.61E-02	8.12E-05	-2.71E-03
	ŧ		뒫	CO	kg	1.39E-01	2.03E-02	3.50E-01	8.80E-01	3.97E-02	-1.61E-01
	e to		0	NMVOC	kg	1.19E-02	6.26E-03	2.33E-06	9.03E-02	1.59E-04	-5.29E-03
	rge		_	СхНу	kg	3.30E-02	4.22E-04	3.20E-02	9.99E-02	1.80E-03	-4.07E-02
	l e			Dust	kg	1.19E-01	4.54E-03	1.07E-01	3.46E-01	6.92E-03	-1.49E-01
	Ois	tem	nain	BOD COD	kg	-	-	-	-	-	-
	Emission/Discharge to the environment	to Water system	o Water domain		kg	-	-	-	-	-	-
	SSic	ater	ater	N total	kg	-		-	-	-	-
	mis	, O	×	P total SS	kg	-	-	-	-	-	-
		7			kg	6.90E+00	3.96E-06	0	1.00E+01	2.39E+00	-5.94E+00
	t b		system	Unspecified Solid Waste Slag	kg	4.52E+01	3.96E-06 0	0	1.40E+01	2.39E+00 0	-5.94E+00 -5.60E+01
	ac		oil sy	Sludge	kg kg	7.75E+00	0	0	8.20E+00	0	-5.60E+01 -1.60E+01
	Impact by		to Soil	Low level radio-active waste	kg ka	1.61E-03	8.35E-04	3.11E-07	1.20E-02	2.13E-05	-7.45E-04
Ħ			1	Energy resources (crude oil equivalent)	kg kg	2.80E+02	5.21E+01	6.25E+01	1.14E+03	3.42E+00	-2.79E+02
neu	by Res			Mineral resources (Iron ore equivalent)	ka	1.65E+03	0	0.232+01	2.09E+02	0	-1.40E+03
Impact assessment	1		9	Global Warming (CO2 equivalent)	kg	9.02E+02	1.39E+02	2.08E+02	3.10E+03	5.09E+01	-9.57E+02
sse	envious		bhe	Acidification (SO2 equivalent)	kg	1.31E+00	1.64E-01	9.57E-01	5.10E+00	1.30E-01	-1.50E+00
t as	frargeto		Atmosph	-	<u> </u>	-	-	- -	-	-	-
) ac	on / Disc		to At	-	-	-	-	-	-	-	-
Ē	y Emiss		-	-	-	-	-	-	-	-	-
	Д										

[Notes for readers: EcoLeaf common rules]

I. Stage related

- A. "Production" stage is intended for two sub-stages listed below.
- (1) "Raw material" production: consists of mining, transportation and raw material production.
- (2) "Product" production: consists of the parts processing, assembly and installation
- B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.
- C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts).
- D. Disposition/Recycle' stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production
- E. 'Recycle Effect' illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts, and/or by supply of used products to other businesses for material reclaim/parts reuse.

 Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts, and decrease by volume reduction of used materials/parts.

 Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

II. Inventory analyses

- n. Inventory analyses

 A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.
- B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel.
- C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO 2 in case of "Global Warming").

- A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.
- B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV Data entry format

- A. Exponential notation, after the decimal point to two, should be used.
- B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.
- C. Indicate " " if calculation nor estimation can not be done, in order to differentiate to indicate "zero".
 - (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

[Notes for readers: Target product specific]

Product data sheet

	(Input data and parameters for LCA)
Document control no.	F-03s-02
Product vendor	TOSHIBA TEC CORPORATION
EcoLEaf registration no.	AD-16-E793



PCR name	EP and IJ printer (PCR-ID:AD-04)	Product type	TOSHIBA MFP e-STUDIO7506AC(4 Drawer)				
LCA/LCIA in units of:	1	Product weight (kg)	213	Package (kg)	23.9	Weight total (kg)	236.9

1. Product information (per unit): parts etc. by material and by process/assembly method

	Br	eakdown of p	rimary materials				Processing / Assembly Base Ur	
	Material name	Weight (kg) Material name		Weight (kg)	Process name	Weight (kg)	Process name	Weight (kg)
	Ordinary steel	1.24E+02	Paper	2.62E+01	Press molding:Iron (kg)	1.71E+02	Parts assembly (kg)	6.07E-01
	Stainless steel	5.08E+00	Wood	2.99E-02	Press molding: Nonferrous metal (kg)	3.55E+01		
nct	Other metals	4.40E+00	Semiconductor substrate	5.18E+00	Injection molding (kg)	3.00E+01		
큥	Aluminum	3.42E+00	Medium-sized motor	8.99E+00				
Prod	Glass	3.59E+00						
	Thermoplastic resin	5.33E+01						
	Thermosetting resin	1.08E+00						
	Rubber	1.86E+00						
	Subtotal	1.97E+02	Subtotal	4.04E+01				
		Total		2.37E+02	Subtotal	2.37E+02	Subtotal	6.07E-01

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site. SOx and NOx should be indicated in SO₂, NO₂ equivalent.

	Classification	Energy	Energy	Energy	Material		
ig i	Distribution	Electricity (kWh)	Heavy oil as fuel (kg)	Furnace LPG (kg)	Industrial water (kg)		
nsu	Quantity	1.86E+01	5.70E-02	3.69E-01	1.05E-01		
S	Note						
arge	Classification	Water system					
Disch	Distribution	Sewage processing (kg)					
Emiss ion/	Quantity	1.05E-01					
	Note						

Note

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

ibution	Means of transportation	Freight by ship	Freight by ship	Freight by ship	Freight by ship	Diesel truck:	Diesel truck:	Diesel truck:	Diesel truck:
		(kg·km)	(kg·km)	(kg·km)	(kg·km)	10 ton (kg·km)	10 ton (kg·km)	10 ton (kg·km)	10 ton (kg·km)
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
stri	Quantity	2.37E+02	1.17E+04	1.00E+02	2.77E+06	2.37E+02	1.00E+03	3.32E+01	7.14E+05
՝	Note								

Note The main body products are transported from China to USA.

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Pro	duct and ac	cessories subje	ct to this analysis	3					
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Cold-Rolled steel plate (kg)	Stainless steel plate (kg)	Aluminum plate (kg)	Glass (kg)	High density polyethylene (kg)	Low density polyethylene (kg)	Polystyrene (kg)	Polycarbonate-ABS (70/30) (kg)
	Quantity	4.45E+01	1.44E-01	3.62E+00	1.40E-02	2.95E+01	4.70E-01	9.66E+01	3.72E-01
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	POM (polyacetal) (kg)	ABS (kg)	PA66 (Polyamide 66) (kg)	PET (kg)	Expandable soft polyurethane (for automobile) (kg)	Nitrile-butadiene rubber (NBR) (kg)	Corrugated cardboard (kg)	Paper (Western style) (kg)
	Quantity	8.48E-01	1.71E-01	2.40E-01	1.61E+02	8.40E-03	2.72E-01	7.79E+01	5.70E-01
Product	Note								
ž	Classification	Consumption	Consumption	Consumption	Process	Consumption	Consumption	Consumption	Consumption
_	Distribution	Press molding: Iron (kg)	Press molding: Nonferrous metal (kg)	Injection molding (kg)	Freight by ship (kg·km)	Electricity (kWh)	Heavy oil as fuel (kg)	Gasoline as fuel (kg)	Furnace urban gas (13A) (m3)
	Quantity	5.59E+00	8.95E+01	1.28E+02	1.05E+06	4.06E+03	1.33E-02	3.41E-01	7.44E+00
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Discharge	Process		
	Distribution	Furnace LPG (kg)	Urban gas (13A) (m3)	Industrial water (kg)	Clean water (kg)	Sewage processing (kg)	Diesel truck: 4 ton (kg·km)		
	Quantity	8.57E-02	1.78E+01	3.12E+03	4.82E+03	3.89E+03	7.48E+05		
	Note								

Note The periodical replacement parts are transported from China to USA.

4.2 DIS	Disposition/Recycle information on consumables and replacement parts												
	Classification	Process	Process	Process	Process	Process	Process	Process	Process				
mables	Distribution	Landfill: Industrial waste (kg)	Incineration: Industrial waste (kg)	Shredding (kg)	Recycle: to cold-rolled steel (kg)	Recycle: to Aluminum plate (kg)	Recycle: to Thermoplastic pellet (kg)	Recycle: to corrugated cardboard (kg)	Recycle: to Paper (kg)				
	Quantity	4.78E+00	6.56E+01	1.19E+02	4.47E+01	3.62E+00	7.45E+01	7.79E+01	5.70E-01				
	Note												
nsu	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction						
Ŝ	Distribution	Cold-Rolled steel plate (kg)	Aluminum plate (kg)	High density polyethylene (kg)	Polystyrene (kg)	PET (kg)	Corrugated cardboard (kg)						
	Quantity	4.45E+01	3.62E+00	1.52E+01	4.97E+01	8.42E+00	7.79E+01						
	Note												

5. Disposition/Recycle stage information (per product): process method and scenarios

<u> </u>	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Shredding (kg)	Landfill: Industrial waste (kg)	Incineration: Industrial waste (kg)	Diesel truck: 10 ton (kg·km)	Recycle: to cold-rolled steel (kg)	Recycle: to copper plate (kg)	Recycle: to Aluminum plate (kg)	Recycle: to Glass (kg)
	Quantity	1.64E+02	2.39E+00	2.78E+01	7.14E+04	1.38E+02	4.40E+00	3.42E+00	3.23E+00
	Note								
	Classification	Process	Process	Process	Deduction	Deduction	Deduction	Deduction	Deduction
	Distribution	Recycle: to Thermoplastic pellet (kg)	Recycle: to corrugated cardboard (kg)	Recycle: to Paper (kg)	Cold-Rolled steel plate (kg)	Electroplated steel Plate (kg)	Electromagnetic steel plate (kg)	Stainless steel plate (kg)	Copper plate (kg)
9.	Quantity	3.16E+01	2.28E+01	3.39E+00	1.18E+02	5.96E+00	8.13E-02	5.08E+00	4.40E+00
Scenario	Note								
Sc	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction
	Distribution	Aluminum plate (kg)	Glass (kg)	High density polyethylene (kg)	Polystyrene (kg)	Polycarbonate (kg)	Polycarbonate-ABS (70/30) (kg)	POM (polyacetal) (kg)	ABS (kg)
	Quantity	3.42E+00	3.23E+00	2.32E+00	4.69E+00	2.29E+00	7.59E+00	1.50E+00	6.74E+00
	Note								
	Classification	Deduction	Deduction	Deduction	Deduction	Deduction			
	Distribution	PET (kg)	Assembled circuit board (kg)	Styrene-butadiene rubber (SBR) (kg)	Corrugated cardboard (kg)	Paper (Western style) (kg)			
	Quantity	9.76E-01	2.66E+00	5.26E-01	2.28E+01	3.39E+00			
	Note								

Note

6. Others

This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.