

Notes:

- 1. Original LCA data is available on PEIDS: Product Environmental Information Declaration Sheet, and Product Data Sheet.
- 2. Unified rules and requirements for EcoLeaf LCA, for intended product category, are available as a PCR: Product Category Rule.
- Visit EcoLeaf website under homepage at http://www.ecoleaf-jemai.jp/eng/pcr.html
- 3. Recycle Effect illustrates an indirect influence to other products/services.
- 4. Basic Units used for calculations are based on Japan domestic data at this time, due to a lack of base data to establish localized Basic Unit for overseas locations adequately.
- 5. This declaration was produced using Product Category Rule intended for a product model sold in the Japanese market and using the qualitative and quantitative data collected in Japan.

[Supplemental environmental information]

- Certified to the international ENERGY STAR Program V2.0, EU RoHS
- Manufactured at ISO14001 certified factories

PCR review was conducted by : PCR Deliberation Committee,January 01,2008,Name of representative: Youji Uchiyama, University of Tsukuba,Graduate School

Independent verification of the declaration and data, according to ISO14025:2006 □internal ■external Third party verifier: Hiromi Horikawa

Programme operator: Sustainable Management Promotion Organization ecoleaf@sumpo.or.jp

* In the case of an business entity certified as an Ecoleaf-data-collection system, the names of certification auditors are written.

The Ecoleaf is an environmental labeling program that belongs to the ISO-TypeIII category.

Product Environmental Information Data Sheet (PEIDS)



Unit Function DB version

Characterization Factor DB version

F-02Bs-02 Document control no TOSHIBA TEC CORPORATION Product vendor AD-18-E1074-A EcoLeaf registration no

PCR name	EP and IJ print	Product type	TOSHIBA MFP e-STUDIO2018A				
PCR code	AD-04	Product weight (kg)	54	Package (kg)	12.4	Weight total (kg)	66.4

	_			Life Cycle Stage		Produ	uction				Recycle
In/Ou	ut iter	ms			Unit	Raw material	Product	Distribution	Use	Disposition	Effect
		г.			MJ	5.03E+03	9.10E+02	1.19E+03	3.84E+03	7.53E+01	-7.17E+02
		E	hergy C	Consumption	Mcal	1.20E+03	2.17E+02	2.85E+02	9.18E+02	1.80E+01	-1.71E+02
			s	Coal	kg	4.10E+01	5.30E+00	2.79E-03	1.92E+01	2.89E-01	-9.28E+00
			urce	Crude oil (for fuel)	kg	4.73E+01	9.10E+00	2.61E+01	2.94E+01	1.11E+00	-4.35E+00
			Energy resources	LNG	kg	8.96E+00	2.90E+00	4.03E-01	1.06E+01	1.58E-01	-2.01E-01
			re	Uranium content of an ore	kg	9.44E-04	3.58E-04	1.89E-07	1.17E-03	1.96E-05	-1.14E-06
				Crude oil (for material)	kg	1.73E+01	0	0	5.50E+00	0	-4.92E+00
	Б	ŝ		Iron content of an ore	kg	2.94E+01	0	0	1.88E+00	0	-1.11E+01
	pti	Exhaustible resources		Cu content of an ore	kg	9.75E-01	0	0	1.66E-03	0	-1.52E-01
	Ę	nos		Al content of an ore	kg	2.84E-01	0	0	1.59E-01	0	-1.37E-01
	USI	sez	es	Ni content of an ore	kg	5.47E-01	0	0	1.02E-03	0	-2.26E-04
	ပိ	ē		C content of an ore Mn content of an ore	kg	7.51E-01 2.37E-01	0	0	2.03E-03 1.02E-02	0	-4.12E-03 -4.17E-03
	ē	tib	sol	Pb content of an ore	kg kg	6.10E-02	0	0	1.34E-04	0	-4.17E-03 -1.23E-02
	Ins	sne	ē	Sn content of an ore	kg	0.10E-02	0	0	0	0	-1.23E-02
	so	ç	<u>ra</u>	Zn content of an ore	kg	6.00E-01	0	0	1.32E-03	0	-1.21E-01
	Re	ш	Mineral resources	Au content of an ore	kg	0.002-01	0	0	0	0	0
	mpact by Resource Consumption			Ag content of an ore	kg	0	0	0	0	0	0
	t			Silica Sand	kg	1.61E+00	Ŭ.	Ő	2.53E-02	Ő	-2.99E-01
6	ра			Halite	kg	9.38E+00	2.16E-05	Ő	7.89E-01	2.41E-02	-1.56E+00
ses	<u></u>			Limestone	kg	6.71E+00	0	0	8.32E-01	6.59E-01	-1.90E+00
aiys				Natural soda ash	kg	1.21E-01	0	0	2.98E-04	0	-2.19E-02
Inventory anaiyses		oldew	urces	Wood	kg	1.90E+01	0	0	6.77E+00	0	0
vento		Renewable		Water	kg	2.23E+04	4.03E+03	2.09E+00	1.61E+04	2.43E+02	-3.36E+02
Ē				CO ₂	kg	2.80E+02	5.12E+01	8.46E+01	1.75E+02	3.89E+01	-3.76E+01
			m m	Sox	kg	1.81E-01	3.65E-02	6.64E-02	1.28E-01	2.32E-02	-1.73E-02
		usualize to the environment. Now Mater system to Water to Water domain		Nox	kg	3.27E-01	5.71E-02	6.60E-01	2.18E-01	7.50E-02	-4.21E-02
	ant a			N ₂ O	kg	2.28E-02	2.42E-03	1.06E-02	5.84E-03	1.10E-04	-3.37E-03
	Ľ			CH4	kg	2.51E-03	9.57E-04	5.05E-07	3.12E-03	5.23E-05	-4.42E-07
	no lo		Atn	CO	kg	3.98E-02	1.16E-02	2.22E-01	5.44E-02	1.90E-02	-5.78E-03
	ssi Vii		ò	NMVOC	kğ	4.91E-03	1.88E-03	9.89E-07	6.12E-03	1.03E-04	-1.14E-06
	e J	5	-	CxHy	kg	1.12E-02	1.29E-03	1.61E-02	3.83E-03	7.17E-04	-1.91E-03
	mpact by Emission narge to the environ			Dust	kg	3.80E-02	4.75E-03	5.70E-02	1.62E-02	4.28E-03	-6.90E-03
	to D	L	ـ ـ	BOD	kg	-	-	-	-	-	-
	ac Je	ate	ate	COD	kg	-	-	-	-	-	-
	arc	o Wate system	to Water domain	N total	kg	-	-	-	-	-	-
	<u>ب</u> ک	s) s	g ð	P total	kg	-	-	-	-	-	-
	Ë			SS Unspecified Solid Waste	kg kg	- 1.98E+00	- 3.50E-04	- 0	- 2.11E+00	- 2.54E+01	- -3.49E-01
			E E	Unspecified Solid Waste	kg kg	1.98E+00 1.08E+01	3.50E-04 0	0	2.11E+00 5.74E-01	2.54E+01 0	-3.49E-01 -3.50E+00
		to Soil	system	Sludge	kg kg	3.95E-01	0	0	3.40E-01	0	-3.50E+00 -2.95E-01
		t t	sy	Low level radio-active waste	kg	6.61E-04	2.50E-04	1.32E-07	8.15E-04	1.37E-05	-2.95E-01 -8.19E-07
	Resource	Exhaustible	resources	Energy resources (crude oil equivalent)	kg	9.21E+01	1.89E+01	2.66E+01	6.40E+01	1.64E+00	-1.05E+01
ent	by Resource Consumption	Exhau	resot	Mineral resources (Iron ore equivalent)	kg	7.25E+02	0	0	6.82E+00	0	-6.02E+01
Impact assessment	on / e to		nere	Global Warming (CO ₂ equivalent)	kg	2.86E+02	5.19E+01	8.74E+01	1.76E+02	3.89E+01	-3.85E+01
as	by Emission / Discharge to	ţ	Atmosphere	Acidification (SO ₂ equivalent)	kg	4.10E-01	7.65E-02	5.28E-01	2.81E-01	7.58E-02	-4.67E-02
	y E Disi		At	-	-	-	-	-	-	-	-
	ت م		_	-	-	-	-	-	-	-	-
			-	-	-	-	-	-	-	-	-

[Notes for readers: EcoLeaf common rules]

I. Stage related

A. "Production" stage is intended for two sub-stages listed below.

(1) "Raw material" production: consists of mining, transportation and raw material production

(2) "Product" production: consists of the parts processing, assembly and installation,

B. "Distribution" stage is intended for transportation of produced product. Transportation of consumables and maintenance goods (e.g. replacement parts) for use of the product are included into "Use" stage.

C. "Use" stage is intended for use of the product (active mode, standby mode, etc.) and production, transportation to disposal/recycle of consumables/maintenance goods (e.g. replacement parts)

D. "Disposition/Recycle" stage is intended for environmental impacts by product disposition/recycle, and deduction by recycling (e.g. impact reduction of raw material production)

E. "Recycle Effect" illustrates an indirect environmental influences to other products/services by use of reclaimed materials/parts. and/or by supply of used products to other businesses for material reclaim/parts reuse. Case 1: Use of reclaimed materials/parts: Sum of increase of environmental impact by collection activities of used materials/parts. and decrease by volume reduction of used materials/parts. Case 2: Supply of used products to other businesses for material reclaim/parts reuse: Sum of increase of environmental impact by materials/parts reclaiming process, and decrease by volume reduction of new materials/parts production.

II. Inventory analyses

A. Data of mineral ore on "Exhaustible resources" are presented in weight of pure ingredients (e.g. iron, aluminum) in the ore.

B. Data on energy resources are presented based on origin in calorific value. e.g. Data on uranium ore presents weight of uranium concentrate, which is available for use as an atomic fuel. C. Data of discharge to water system are in actual figure (not calculated using unit function in inventory analyses).

III Impact analyses

Result of the "Impact analyses" is found in converting results of inventory analyses into total amount of a reference material (e.g. CO2 in case of "Global Warming").

A. Impact "by resource consumption" represents magnitude of impacts to resource depletion.

B. Impact "by emission/discharge to environment" represents magnitude of impacts to Atmosphere, Water and Soil system.

IV Data entry format

A. Exponential notation, after the decimal point to two, should be used.

B. Indicate "0" instead exponential notation, if the result of calculation or estimation is considered as "zero" or negligible in comparison to related results.

C. Indicate " - " if calculation nor estimation can not be done, in order to differentiate to indicate "zero". (BGD for material production are for production from mineral ore. Those data do not include reclaiming processes like recovery from scrap.)

Product data sheet

(Input data and parameters for LCA)

Document control no.	F-03s-02
Product vendor	TOSHIBA TEC CORPORATION
EcoLEaf registration no.	AD-18-E1074-A



		PCR name	E	P and IJ prir	nter (PCR-ID:AD-04)	Product t	ype		1	OSHIBA M	FP e-S	TUDIO2018A			
L	_CA/	LCIA in units of:			1	Product weig	ht (kg)	54	Packag	ge (kg) 1	2.4	Weight total (kg)	66.4		
1. P	rodu	ct information (per unit): p	arts etc. by	material and by process/as	sembly me	thod								
			Bre	eakdown of pi	rimary materials	Math breakdown of parts, which need to apply Processing / Assembly Base Units (Parts B,									
		Material name		Weight (kg)	Material name	Weight (kg)	P	Process name		rocess name		Weight (kg)	F	Process name	Weight (kg)
		Ordinary steel		2.60E+01	Paper	6.32E+00	Press molding:Iron (kg)		n (kg)	3.05E+01	Par	ts assembly (kg)	1.13E+00		
		Stainless steel		3.46E+00	Wood	5.46E+00	Press molding: Nonferrous metal (kg)		0	1.33E+01					
	uct	Other metals		1.40E+00	Semiconductor substrate	2.39E+00	Injec	Injection molding (kg)		1.85E+01					
	rodu	Aluminum		1.74E-01	Medium-sized motor	1.13E+00	Gla	iss molding	(kg)	6.95E-01					
	Pr	Glass		7.40E-01											
		Thermoplasti	ic resin	1.90E+01											
		Thermosettin	g resin	2.48E-01											
		Rubbe	r	6.67E-02											
		Subtotal		5.11E+01	Subtotal	1.53E+01									
				Total		6.64E+01		Subtotal		6.30E+01		Subtotal	1.13E+00		
N	lote														

2. Production site information (per unit): Consumption and discharge/emission for production/processing/assembly within the site.

SOx and NOx should be indicated in SO₂, NO₂ equivalent.

	Classification	Energy	Energy	Energy	Energy	Material	Material	Material	Energy
c	Distribution	Electricity (kWh)	Diesel oil as fuel (kg)	Heavy oil as fuel (kg)	Furnace LPG (kg)	Industrial water (kg)	Freight by ship (kg·km)	Diesel truck: 10 ton (kg·km)	Urban gas (13A) (m3)
otio	Quantity	1.58E+01	8.61E-03	1.80E-02	8.10E-02	1.70E-02	1.72E+05	1.01E+04	2.63E-01
Consumption	Note								
suo	Classification	Material							
Ŭ	Distribution	Clean water (kg)							
	Quantity	2.13E+01							
	Note								
rge	Classification	Water system							
//Discharge	Distribution	Sewage processing (kg)							
Emission	Quantity	3.72E+00							
Emis	Note								

Note : The impact of transportation from China to Indonesia is also included.

3. Distribution stage information (per unit): means, distance, loading ratio, consumptions and emissions/discharges.

	Means of transportation	Diesel truck: 10 ton (kg·km)	Freight by ship (kg·km)	Freight by ship (kg∙km)	Freight by ship (kg⋅km)	Freight by ship (kg·km)			
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)	Mass(kg)	Distance (km)	Loading Ratio(%w)	Load(kg·km)
등	Quantity	6.64E+01	1.30E+01	4.78E+01	1.81E+03	6.64E+01	1.41E+04	1.00E+02	9.39E+05
outi	Note								
Distribution	Means of transportation	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg⋅km)	Diesel truck: 10 ton (kg·km)	Diesel truck: 10 ton (kg·km)				
_	0 1111		Distance (lune)	Loading Ratio(%w)	Load(kg·km)				
	Conditions	Mass(kg)	Distance (km)	Loading Ratio(76W)	LUau(kg·kiii)				
	Quantity	Mass(kg) 6.64E+01	3.30E+03	4.78E+01	4.58E+05				

Note $\ :$ The main body product is assumed to be transported from Indonesia to USA .

4. Use stage (per unit): use condition (mode, term) including active mode, standby mode and maintenance.

4.1 Product and accessories subject to this analysis

			or to this unarysis	-					
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption
	Distribution	Cold-Rolled steel plate (kg)	Electroplated steel Plate (kg)	Stainless steel plate (kg)	Aluminum plate (kg)	Low density polyethylene (kg)	Polystyrene (kg)	Polycarbonate (kg)	PET (kg)
	Quantity	1.50E+00	3.15E-01	6.20E-03	1.50E-01	3.90E-02	2.40E+00	6.00E-04	4.20E+00
	Note								
	Classification	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Process
Product	Distribution	Expandable soft polyurethane (for automobile) (kg)	Nitrile-butadiene rubber (NBR) (kg)	Corrugated cardboard (kg)	Assembled circuit board (kg)	Press molding: Iron (kg)	Press molding: Nonferrous metal (kg)	Injection molding (kg)	Freight by ship (kg∙km)
_	Quantity	3.80E-01	5.43E-02	3.18E+00	1.20E-02	3.21E-01	3.18E+00	2.87E+00	4.91E+04
	Note								
	Classification	Process	Consumption	Consumption	Consumption	Consumption	Consumption	Consumption	Discharge
	Distribution	Diesel truck: 4 ton (kg·km)	Electricity (kWh)	Heavy oil as fuel (kg)	Furnace LPG (kg)	Urban gas (13A) (m3)	Industrial water (kg)	Clean water (kg)	Sewage processing (kg)
	Quantity	4.73E+04	2.98E+02	0.00E+00	1.00E-03	1.48E+00	8.46E+00	1.65E+02	2.60E+01
	Note								

Note : The periodical replacement parts are assumed to be transported from China to USA.

4.2 Disposition/Recycle information on consumables and replacement parts

	Classification	Process	Process	Process	Process	Process	Process	Process	Process
Consumables	Distribution	Shredding (kg)	Landfill: Industrial waste (kg)	Incineration: Industrial waste (kg)	Incineration to landfill (as ash) (kg)	Landfill: General waste (kg)	Sorting: Iron (by magnetic force) (kg)	Sorting: Nonferrous metal (by eddy current with wind force) (kg)	Sorting: Plastics (by relative density difference in water) (kg)
ma	Quantity	8.04E+00	1.42E-01	2.19E+00	3.64E+00	1.18E+00	1.94E+00	1.21E+00	1.15E+00
nsu	Note								
ပိ	Classification	Process	Process	Process	Deduction	Deduction	Deduction		
	Distribution	Recycle: to cold-rolled steel (kg)	Recycle: to Aluminum plate (kg)	Recycle: to Thermoplastic pellet (kg)	Cold-Rolled steel plate (kg)	Aluminum plate (kg)	Polystyrene (kg)		
	Quantity	6.92E-01	6.00E-02	8.71E-01	6.23E-01	6.00E-02	1.98E-01		
	Note								

Note : The values in the above table are calculated based on actual results in Japan.

5. Disposition/Recycle stage information (per product): process method and scenarios

	Classification	Process	Process	Process	Process	Process	Process	Process	Process
	Distribution	Landfill: Industrial waste (kg)	Incineration: Industrial waste (kg)	Incineration: Biomass (paper) (kg)	Shredding (kg)	Incineration to landfill (as ash) (kg)	Landfill: General waste (kg)	Diesel truck: 10 ton (kg⋅km)	Diesel truck: 4 ton (kg⋅km)
	Quantity	2.53E+00	5.81E+00	2.18E+00	6.41E+01	2.01E+01	1.98E+01	2.33E+04	3.86E+03
	Note								
	Classification	Process	Process	Process	Process	Process	Process	Process	Process
Scenario	Distribution	Sorting: Iron (by magnetic force) (kg)	Sorting: Nonferrous metal (by eddy current with wind force) (kg)	Sorting: Plastics (by relative density difference in water) (kg)	Recycle: to cold-rolled steel (kg)	Recycle: to copper plate (kg)	Recycle: to Aluminum plate (kg)	Recycle: to Glass (kg)	Recycle: to Thermoplastic pellet (kg)
	Quantity	2.15E+01	9.75E+00	9.12E+00	1.12E+01	5.03E-01	7.00E-02	2.61E-01	6.78E+00
	Note								
	Classification	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	Deduction	
	Distribution	Cold-Rolled steel plate (kg)	Copper plate (kg)	Aluminum plate (kg)	Polystyrene (kg)	Polycarbonate- ABS (70/30) (kg)	ABS (kg)	Glass (kg)	
	Quantity	1.01E+01	5.03E-01	7.00E-02	1.54E+00	1.52E+00	2.06E+00	2.61E-01	
	Note								

Note : The values in the above table are calculated based on actual results in Japan.

6. Others

This Product is transported directly from China to USA too.